

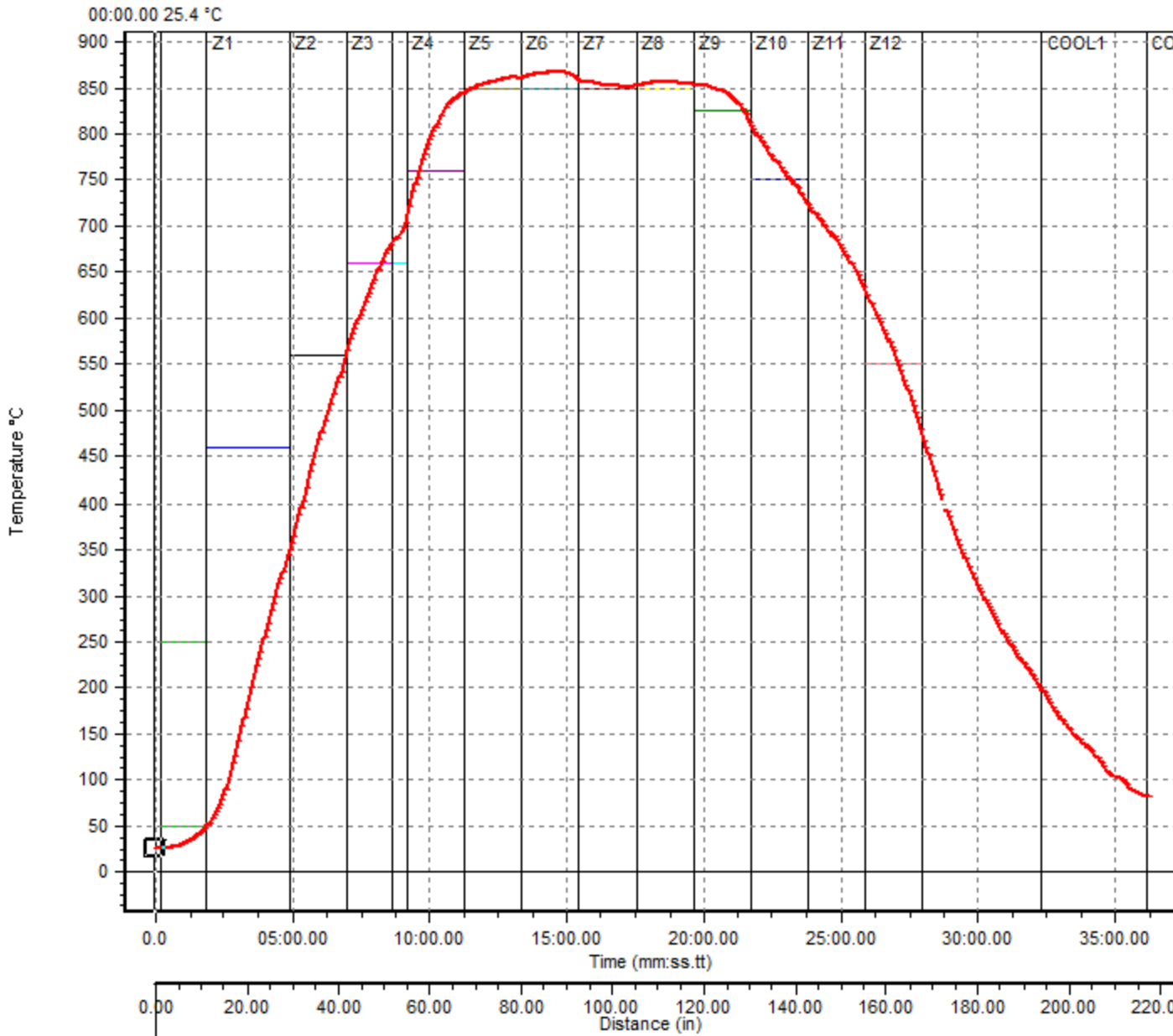
Site:

Process: Microplex\_850revC-6\_0ipm

Product: Ceramic 4x4-in

Data Collection Details:

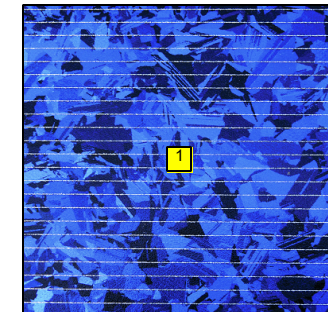
Created By: Telemetry Run  
 Number of Probes: 1  
 Sample Interval: 0:00.50 (mm:ss.t)  
 Data Loaded: 7/11/2022 2:58:50PM  
 Collection Started: 7/11/2022 2:58:50PM  
 Max. Internal Temp.: 24.4 °C  
 Logger: Datapaq Q18  
 Logger ID: #1077  
 Data Received: 100.0%  
 Operator: JAMES  
 Process: Microplex\_850revC-6\_0ipm  
 Furnace: ST1K14-150C72-12A  
 Recipe: 850revC\_6\_0ipm  
 Product: Ceramic 4x4-in  
 Time Printed: 7/11/2022 3:35:18PM



Notes:

>850C for 8 min  
 in 4 x 4 sq thin ceramic

Probe Map:

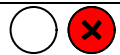


4.00x4.00 in		
#1	x	y
	2.00	2.00

Direction of travel through Furnace



Line Speed:	Zone:	Entrance	Collector	Z1	Z2	Z3	EX	Z4	Z5	Z6	Z7	Z8	Z9	Z10	Z11	Z12	TRANS TUNNEL	COOL1	COOL2	EXIT	UNLOAD
6.00 in/min	Length (in):	1.00	10.00	18.25	12.50	10.25	3.25	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	26.25	23.00	19.00	8.00	24.00
	Upper (°C):	0.0	250.0	460.0	560.0	660.0	660.0	760.0	850.0	850.0	850.0	850.0	825.0	750.0	625.0	550.0	0.0	0.0	0.0	0.0	0.0
	Lower (°C):	0.0	50.0	460.0	560.0	660.0	660.0	760.0	850.0	850.0	850.0	850.0	825.0	750.0	625.0	550.0	0.0	0.0	0.0	0.0	0.0



Site:

Process: Microplex\_850revC-6\_0ipm

Product: Ceramic 4x4-in

Probe	Maximum / Minimum				Time at Temperature					
	Maximum (°C)	Max. Reached (mm:ss.tt)	Mean (°C)	Deviation From 850.0°C	Time Above 840.0°C (mm:ss.tt)	Time To Reach 840.0°C (mm:ss.tt)	Time Above 850.0°C (mm:ss.tt)	Time To Reach 850.0°C (mm:ss.tt)	Time Above 860.0°C (mm:ss.tt)	Time To Reach 860.0°C (mm:ss.tt)
#1 (°C) Center	867.8	14:35.50	542.4	+17.8	10:08.50	10:56.00	08:50.00	11:33.50	02:43.00	12:41.50

Probe	Rise / Fall (25.0 To 550.0°C)							Slopes		Peak Difference		
	Rise Time (mm:ss.tt)	Rising Slope (°C/sec)	Max Positive Slope (°C/sec)	Fall Time (mm:ss.tt)	Falling Slope (°C/sec)	Max Negative Slope (°C/sec)	Time Between (mm:ss.tt)	Positive Slope (°C/sec)	Mean Slope (°C/sec)	Peak Difference (°C)	Time Reached (mm:ss.tt)	
#1 (°C) Center	***	***	***	***	***	***	***	2.10	-0.05	***	***	

Alarms		
Analysis	Probe	Alarm Description
1	Run Alarm	This paqfile contains invalid data points