



Site:

Process: Mplx_Cosperm-ST-350CS6_0 ipm

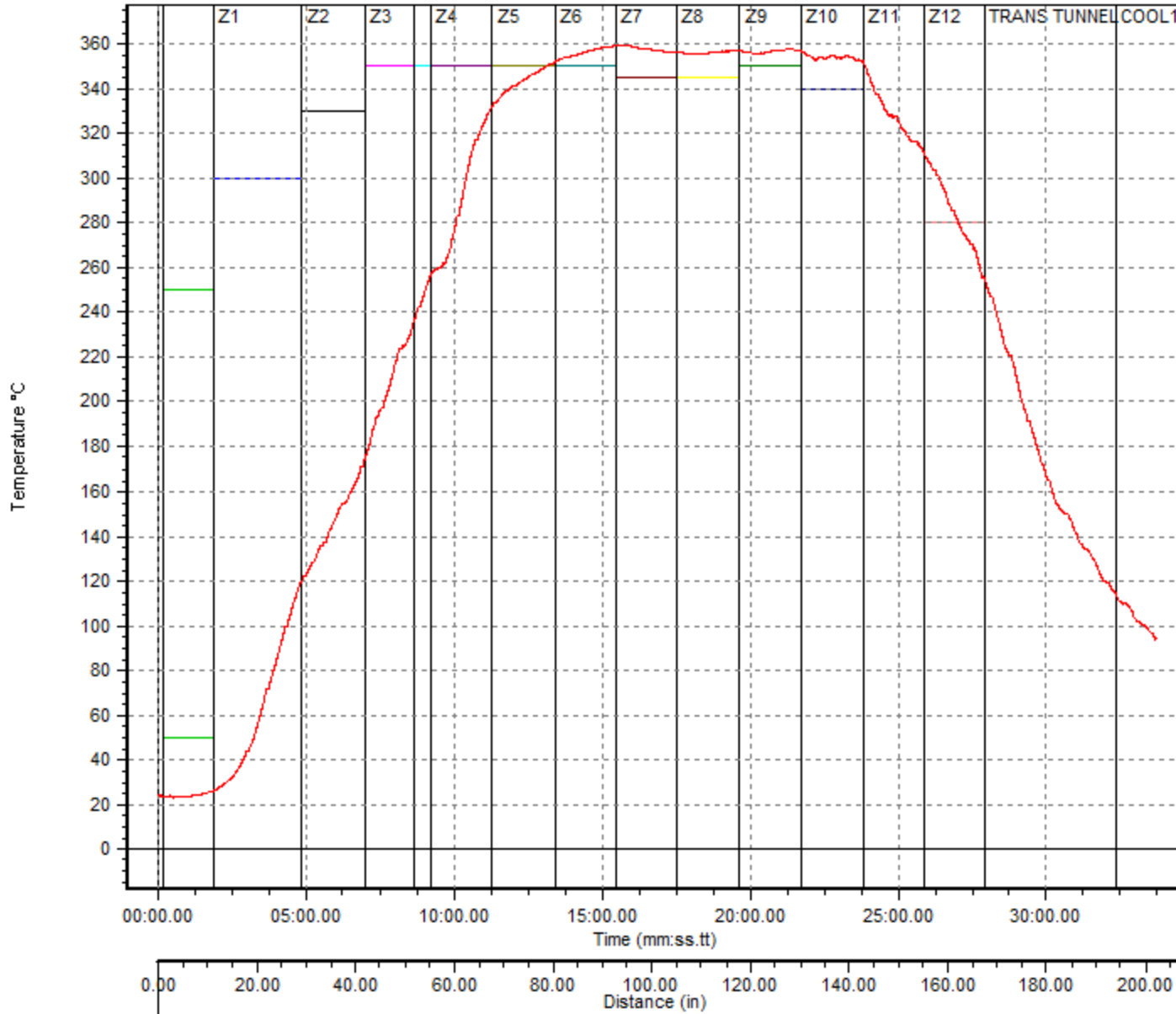
Product: Glass-random shape 4x4-in L

Data Collection Details:

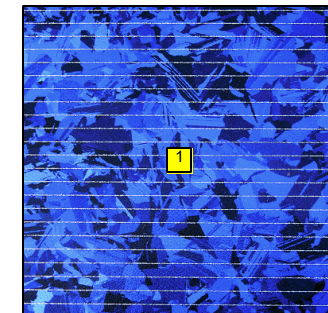
Created By: Telemetry Run
 Number of Probes: 1
 Sample Interval: 0:00.50 (mm:ss.t)
 Data Loaded: 10/5/2022 12:48:54PM
 Collection Started: 10/5/2022 12:48:54PM
 Max. Internal Temp.: 23.8 °C
 Logger: Datapaq Q18
 Logger ID: #1077
 Data Received: 100.0%
 Operator: JAMES
 Process: Mplx_Cosperm-ST-350CS6_0 ipm
 Furnace: ST1K14-150C72-12A
 Recipe: 350cosperm_6_jipm
 Product: Glass-random shape 4x4-in L
 Time Printed: 11/30/2022 12:02:27PM

Notes:

>350C for 8-10 min
 in 4.5 x 4.5 sq th ceramic



Probe Map:



4.00x4.00 in		
x	y	
#1	2.00	2.00

Direction of travel through Furnace



Line Speed:	Zone:	Entrance	Collector	Z1	Z2	Z3	EX	Z4	Z5	Z6	Z7	Z8	Z9	Z10	Z11	Z12	TRANS TUNNEL	COOL1	COOL2	EXIT	UNLOAD
6.00 in/min	Length (in):	1.00	10.00	18.25	12.50	10.25	3.25	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	12.50	26.25	23.00	19.00	8.00	24.00
	Upper (°C):	0.0	250.0	300.0	330.0	350.0	350.0	350.0	350.0	350.0	345.0	345.0	350.0	340.0	310.0	280.0	0.0	0.0	0.0	0.0	0.0
	Lower (°C):	0.0	50.0	300.0	330.0	350.0	350.0	350.0	350.0	350.0	345.0	345.0	350.0	340.0	310.0	280.0	0.0	0.0	0.0	0.0	0.0



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Product: Glass-random shape 4x4-in L

Probe	Maximum / Minimum				Time at Temperature					
	Maximum (°C)	Max. Reached (mm:ss.tt)	Mean (°C)	Deviation From 350.0°C	Time Above 360.0°C (mm:ss.tt)	Time To Reach 360.0°C (mm:ss.tt)	Time Above 350.0°C (mm:ss.tt)	Time To Reach 350.0°C (mm:ss.tt)	Time Above 340.0°C (mm:ss.tt)	Time To Reach 340.0°C (mm:ss.tt)
#1 (°C) Center	359.5	15:39.50	244.1	+9.5	00:00.00	***	10:46.50	13:07.00	12:19.00	11:53.50

Probe	Rise / Fall (25.0 To 360.0°C)							Slopes		Peak Difference		
	Rise Time (mm:ss.tt)	Rising Slope (°C/sec)	Max Positive Slope (°C/sec)	Fall Time (mm:ss.tt)	Falling Slope (°C/sec)	Max Negative Slope (°C/sec)	Time Between (mm:ss.tt)	Positive Slope (°C/sec)	Mean Slope (°C/sec)		Peak Difference (°C)	Time Reached (mm:ss.tt)
#1 (°C) Center	14:03.50*	0.40*	1.14*	***	***	***	***	1.14	0.06		***	***